

OVERPRESSURE PROTECTION SYSTEM FOR CUSTOMER INSTALLATIONS



THE HAZARD:

Overpressure can cause pipes, vessels, and equipment to **EXPLODE**, leading to severe human consequences, property damage and release of product into atmosphere

COMMON CAUSES:

- ✗ Regulator Failure
- ✗ Heat Expansion of Gas
- ✗ Downstream Blockage
- ✗ Sudden/Overflow
- ✗ Surge
- ✗ Operator error (overfill)

PRIMARY OVERPRESSURE PROTECTION MECHANISMS:

Pressure Relief Valves (PRVs):



- Automatically release gas when pressure exceeds the set limit.
- Should be regularly inspected and maintained.



Rupture Discs:

- Single-use devices that burst at a set pressure to protect critical equipment.
- Used when PRVs might be unsuitable or as secondary protection.



YOUR ACTIONS TO PREVENT FAILURE:



- NEVER tamper with or bypass PSVs/RDs
- MONITOR system pressures and alarms
- REPORT any PSV/RD discharge immediately
- ENSURE regular inspection and maintenance
- ASSESS risks before making system changes or increasing flow

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